having a particle size less than about 0.2 microns, said microparticles having a sorbed luminescent dye, said insoluble microparticles comprising silver microparticles and insoluble metal salts, said silver microparticles being a product of exidation of silver by an oxidizer selected from the group consisting of K₃[Fe(CN)₆], (NH₄)₂S₂O₈, KMnO₄, CuCl₂, FeCl₃ and quinones, and said oxidation being carried out in a presence of anions selected from the group consisting of SCN⁻, CN⁻, Cr₂O₇²⁻, WO₄²⁻, [Fe(CN)₆]³⁻, oxalate, citrate and anions of 1-phenyl-5mercaptotetrazole, 2-mercapto-benzothiazole, 2-mercaptobenzoxazole, 2-mercaptobenzimiduzole and organic mercapto compounds; and

- (b) means for writing data in digital form on said material.
- 56. The digital optical memory device of claim 55, wherein the means for writing comprises a two-laser system for two-photon writing.
- 57. The memory device of claim 55, wherein the two-laser system comprises means for two-photon writing of the data in a three-dimensional optical matrix in said material.
 - 58. A digital optical memory device comprising:
- (a) a digital optical memory medium comprising a plurality of layers of a luminescent material for an optical digital memory device, each of said plurality of layers comprising insoluble microparticles dispersed in a water soluble polymer, said microparticles having a particle size less than about 0.2 microns, said microparticles having a sorbed luminescent dye, said insoluble microparticles comprising silver microparticles and insoluble metal salts, said silver microparticles being a product of oxidation of silver by an oxidizer selected from the group consisting of K₃[Fe(CN)₆], (NH₄)₂S₂O₈, KMnO₄, CuCl₂, FeCl₃ and

ĻĿ

quinones, and said oxidation being carried out in a presence of anions selected from the group consisting of SCN⁻, CN⁻, Cr₂O₇²⁻, WO₄²⁻, [Fe(CN)₆]³⁻, oxalate, citrate and anions of 1-phenyl-5mercaptotetrazole, 2-mercapto-benzothiazole, 2-mercaptobenzoxazole, 2-mercaptobenzimiduzole and organic mercapto compounds, at least one of said plurality of layers having data stored in digital form therein; and

- (b) means for reading said data in said digital form from said material.
- 59. A method of reading digital data comprising:
- plurality of layers of a luminescent material for an optical digital memory device, each of said plurality of layers comprising insoluble microparticles dispersed in a water soluble polymer, said microparticles having a particle size less than about 0.2 microns, said microparticles having a sorbed luminescent dye, said insoluble microparticles comprising silver microparticles and insoluble metal salts, said silver microparticles being a product of oxidation of silver by an oxidizer selected from the group consisting of K₃[Fe(CN)₆], (NH₄)₂S₂O₈, KMnO₄, CuCl₂, FeCl₃ and quinones, and said oxidation being carried out in a presence of anions selected from the group consisting of SCN⁻, CN⁻, Cr₂O₇²⁻, WO₄²⁻, [Fe(CN)₆]³⁻, oxalate, citrate and anions of 1-phenyl-5mercaptotetrazole, 2-mercapto-benzothiazole, 2-mercaptobenzoxazole, 2-mercaptobenzimiduzole and organic mercapto compounds, at least one of said plurality of layers having data stored in digital form therein; and
 - (b) reading said data in said digital form from said material.
 - A method of forming a digital optical memory medium, the method comprising:

p1

simultaneously extruding, from a multi-slit filler, thin layers of photographic emulsion and between them thick layers of a silver halide free polymer to a substrate to form a multi-layer material;

exposing said multi-layer material to light

developing and fixation of said multi-layer material to form silver particles from the exposed silver halide;

oxidation of the silver particles to form the insoluble salt particles by an oxidizer selected from the group consisting of K₃[Fe(CN)₆], (NH₄)₂S₂O₈, KMnO₄, CuCl₂, FeCl₃ and quinones, said oxidation being carried out in a presence of anions selected from the group consisting of SCN⁻, CN⁻, Cr₂O₇²⁻, WO₄²⁻, [Fe(CN)₆]³⁻, oxalate, citrate and anions of 1-phenyl-5mercaptotetrazole, 2-mercapto-benzothiazole, 2-mercaptobenzoxazole, 2-mercaptobenzimiduzole and organic mercapto compounds;

treating the multi-layer material with luminescing dye and allowing the luminescing dye to be sorbed onto the particles; and

writing/data in digital form onto said medium. - -

REMARKS

This amendment cancels all the originally filed claims 1 - 54 in the parent application, Serial No. 09/028,932. In their stead, claims 55-60 are presented featuring a digital optical memory medium comprising a plurality of layers. These claims were presented as Claims 63, 64, 65, 66, 70 and 71 in an amendment filed on May 30, 2001 in the parent application.